

WHAT IS CLAIMED IS:

1. A chuck for a manual or powered driver having a rotatable drive shaft, said chuck including:

(1) a body, said body including a front section and a rear section;

(2) a plurality of jaws operatively associated with said body, said jaws being adapted to engage a tool to be utilized by the driver;

(3) the rear section of said body including an annular thrust ring and serrations extending outwardly therefrom; and

(4) a sleeve member pressed onto said serrations whereby said serrations dig into said sleeve to at least assist in rotationally securing said sleeve to said body.